

Ara® Cool 1047 W 80

Surface tolerant low temperature curing hardener

A surface tolerant, Mannich-base type hardener, without residual volatile amine, that provides excellent corrosion protection to critical substrates

Ara® Cool 1047 W 80 is a high solid hardener, designed for coatings applications that require fast hardness development at 5°C or less.

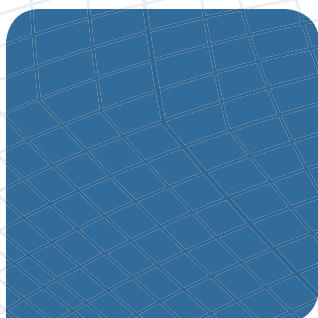
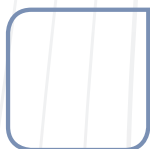
Excellent surface appearance and re-coatability even under humid and cold conditions. Outstanding flexibility and adhesion on poorly pre-treated substrates. Allows for low VOC (high solid) formulations.

Applications

- > Anti-corrosion coatings for critical substrates
- > Marine and maintenance
- > A multitude of general protective and decorative paints

Key features

- > Excellent adhesion on critical (unblasted) substrates
- > Very fast cure down to 0°C and even lower
- > SVHC free
- > Low VOC levels and good EHS-profile



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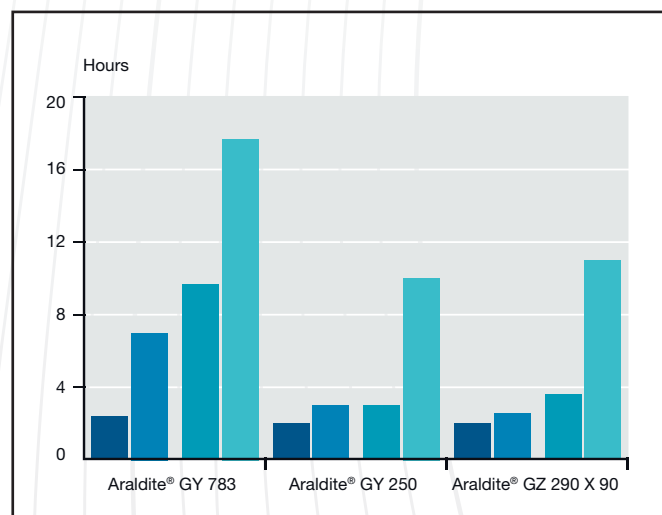
Typical product characteristics at delivery

Viscosity	at 25°C	1.800 - 2.700 mPa.s
Recommended HAEW		130 - 185 g/Eq

Typical characteristics when combined with Araldite® GZ 290 X 90 resin

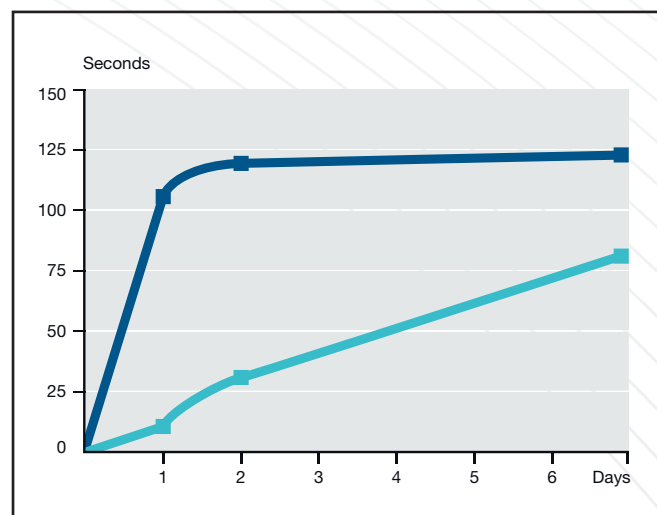
Mix ratio	at HAEW = 185	65 : 100
Solid content of the mix		86 %
Pot life	at 23°C	34 minutes
Tack free time	at 23°C	< 2 hours
	at 5°C	< 4 hours

Cure speed at different temperatures in combination with different resins



■ Dust free time at 23°C ■ Through cure time at 23°C
 ■ Dust free time at 5°C ■ Through cure time at 5°C

Pendulum hardness at different temperatures in combination with Araldite® GZ 290 X 90



■ Days of cure at 23°C ■ Days of cure at 5°C

Learn more on www.huntsman.com/advanced_materials

For any other information, please send an e-mail to advanced_materials@huntsman.com

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